

PROTECTED BY



ARMOUR-SHIELD™

## SPECIFICATIONS

### TUBE COMPOSITION - POSTS, RAILS & PICKETS

#### ZAM™ Coated Cold Formed ERW Tubing

- With a coating designation **ZM 275** being a minimum protective coating weight of 275gm/m<sup>2</sup> both interior and exterior
- Top coat consisting of a chromium-free phosphate conversion coating
- Coating conforming to ASTM A1046 for hot dip coatings comprising of Zinc, Aluminum and Magnesium
- ERW tube conforming to ASTM A787 Type 6
- Minimum Yield Strength 207 MPa and Minimum Tensile Strength 290 MPa
- Weld seams mill re-metalized

### MATERIAL DIMENSIONS

|                          |                                     |
|--------------------------|-------------------------------------|
| <b>PICKETS</b>           | 5/8" × 5/8" (16mm × 16mm) 18 GA     |
| <b>RAILS</b>             | 1-1/4" × 1-1/4" (32mm × 32mm) 16 GA |
| <b>POSTS</b>             | 2" × 2" (51mm × 51mm) 14 GA         |
| <b>OPTIONAL POSTS(1)</b> | 2" × 2" (51mm × 51mm) 11 GA         |
| <b>OPTIONAL POSTS(2)</b> | 2-1/2" × 2-1/2" (64mm × 64mm) 14 GA |

**WELDS** Stainless Steel Mig Weld

**FITTINGS** 14 Gauge Stamp Forged Finish as below

**FITTING FASTENERS** JS1000 Plated Finish as below

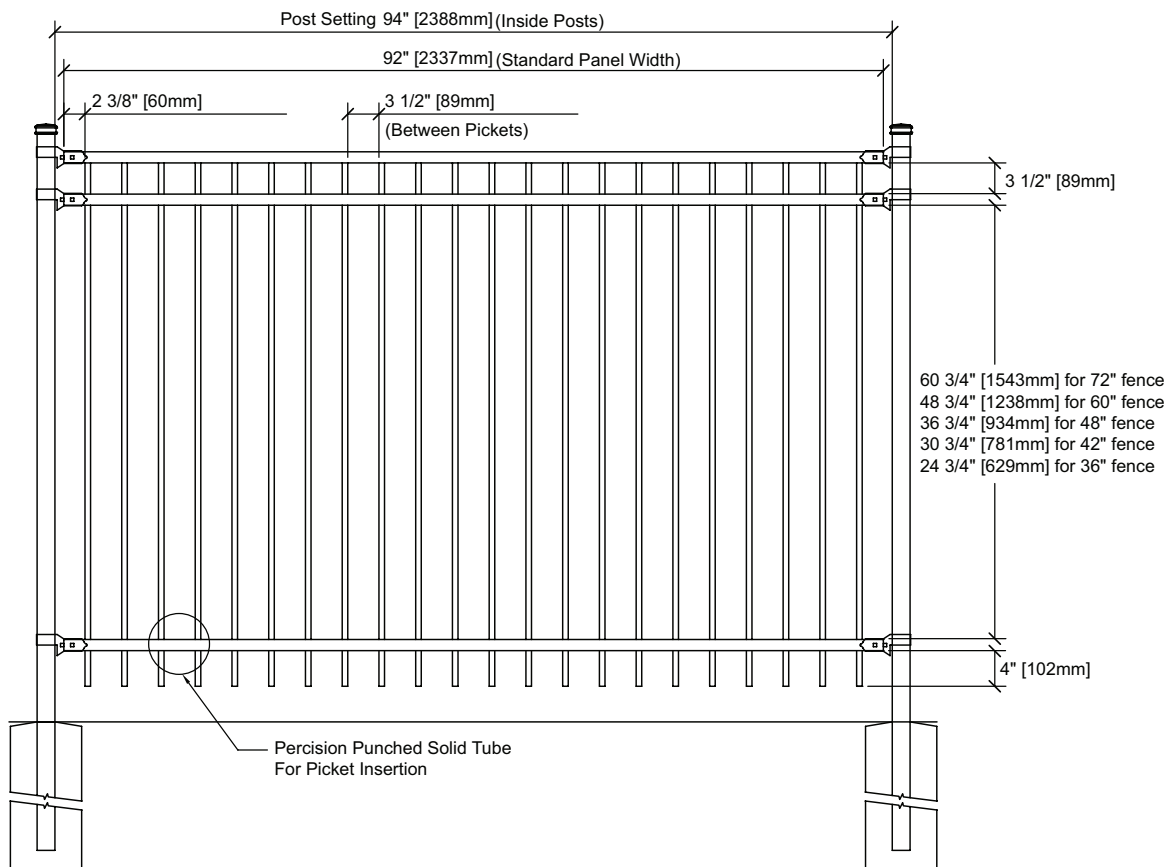
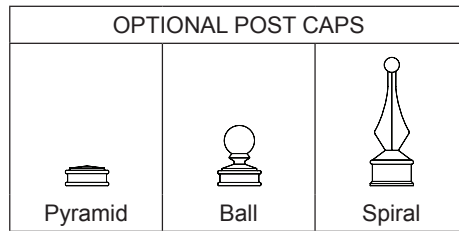
**OPTIONAL FASTENER** Tamper Proof Nuts

### FINISH

|                        |                                     |
|------------------------|-------------------------------------|
| <b>GRADE</b>           | Super Durable Polyester Powder Coat |
| <b>OPTIONAL PRIMER</b> | Zinc Rich Epoxy Powder Coat         |
| <b>STANDARD COLOUR</b> | Gloss Black                         |
| <b>OTHER COLOURS</b>   | Green, Brown, White, Antique Silver |
| <b>CUSTOM COLOURS</b>  | Per Specifications                  |

|                         |       |        |        |        |        |
|-------------------------|-------|--------|--------|--------|--------|
| <b>STANDARD HEIGHTS</b> | 36"   | 42"    | 48"    | 60"    | 72"    |
|                         | 914mm | 1067mm | 1219mm | 1524mm | 1892mm |

**STANDARD GATES** Passage, Double Entry, Canatilever



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MATERIAL SPECIFICATIONS:

**ARMOUR-SHIELD™ BY MEDALLION FENCE**

STYLE:

**STANTON - 4450**

SERIES:

**4000**

DATE: MM/DD/YYYY

**1/15/2016**